NMRA Achievement Program – Cars

It is a Journey – With a Destination

My Personal Experience

By Jim Osborn, MMR™ Fox Valley Division May 2021

Note: this entire clinic is available in downloadable PDF form on the Clinics webpage of the Fox Valley Division website at: <u>http://www.foxvalleydivision.org/fvd2016/imagesfvd2016/clinicdata/apcars.v4.pdf</u>



• Acquaint each of you with scratch building

• Provide some inspiration to give it a try

• You will become a better modeler

• Share my scratch building experiences over the past year



Take a trip on how to get from Styrene, wood and wire



to.....

Here

The National Model Railroad Association, Inc.

MERIT AWARD

This Achievement Program Certificate has been awarded to

Jim Osborn

in recognition of SUPERIOR CRAFTSMANSHIP in the construction of a model in the Passenger Car category

CNW Drover Waycar (114 points)







Clinic Topics:

- **Briefly** review the Achievement Program
 - Categories
 - Discuss the Merit Award scoring & tips
 - Cover the Cars Category requirements
- Strategy thoughts for a successful outcome
 - Essential project activities
 - Suggestions and hints for a satisfying and winning result
 - Tools and Adhesives
 - Successful examples
 - References

AP Categories – all this info is available on the NMRA website:

- 11 AP categories
- For the MMR award you need 7 Certificates and at least 1 from these 4 areas:
 - 1) Railroad equipment

 a. Motive Power
 b. Cars
 - 2) Railroad settings
 - a. Structures
 - b. Scenery
 - c. Prototype Models

AP Categories – all this info is available on the NMRA website:

- 11 AP categories
- For the MMR award you need 7 Certificates and at least 1 from these 4 areas:
 - 3) Railroad Construction & Operation
 - a. Civil
 - b. Electrical
 - c. Chief Dispatcher
 - 4) Service to the Hobby & NMRA Member
 - a. Association Official
 - b. Association Volunteer
 - c. Model Railroad Author (Cheap plug: write an article for the Semaphore!)

Car Category requirements:

- Four different types of cars represented in a total of <u>eight</u> models.
- One of the cars must be a **passenger car**.
- Each of the eight must be super detailed with either commercial parts or scratch-built parts.
- At least <u>four</u> of the eight models must be <u>scratch-built</u>*. (*Read & understand the requirements for scratch built!)
- You must earn a judged score of at least 87-1/2 points out of 125 on <u>four</u> of the eight models.
- The other cars do not need to be judged but described in your qualifications for the category

(If not scratch-built, they still can be judged)

Before you begin:

• Learn the rules on how to play the game

 Be familiar with the scoring grid – it's your path to 87.5 points on each scratch-built project & It will help you make a better model

• 5 judged categories:

- Construction 40 points 32%
- Detail 20 points 16%
- Conformity 25 points 20%
- Finishing 25 points 20%
- Scratch Built 15 points 12%

Before you begin:

 Watch the NMRA National Clinic: Be a Contest Winner! by Ron Gough MMR[™] <u>https://www.nmra.org/be-contest-winner</u>

• Watch the NMRA EduTrain video:

Filling Contest Forms by Bob Hamm MMR[™] <u>https://www.nmra.org/edutrain/filling-contest-forms-bob-hamm</u>

• Peek at "The Master's Articles" on the NMRA AP webpage

Scoring grid example :

	<u>.</u>	C	DNS.	FRU	CTIC)N JI	UDG	ING	POI	NTS	MAT	RIX					
Quality & Workmanship	Simpl Mode		62	Somewhat Complex						Moderately Complex					Very Complex or Difficult		
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
Poor	1	2	3	4	3	0	7	8	9	10	11	12	13	14	15	16	
to	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	
Mediocre	3	4	5	N	7	8	9	10	11	12	13	14	15	16	17	18	
	4	5	6		8	9	10	11	12	13	14	15	16	17	18	19	
Ordinary	5	6	7			10	11	12	13	14	15	16	17	18	19	20	
	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	
	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	
	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	
	9	10	.1	12	13	14	15	16	17	18	19	20	21	22	23	24	
Good	10	11	.2	13	14	15	16	17	18	19	20	21	22	23	24	25	
1	11	12	13	14	15	16	17	18	19	20	21	22	23	24	2	26	
	12	13	14	15	16	17	18	N	20	21	22	23	24	25	26	27	
· · · · · · · · · · · · · · · · · · ·	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	
	14	15	1.6	17	18	19	20	21	- 22	23	24	25	26	27	28	29	
Very Good	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
	16	17	.8	19	20	21	22	23	24	25	26	27	28	29	30	31	
	17	18	.9	20	21	22	23	24	25	26	27	28	29	30	31	32	
	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	
·	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	
Outstanding	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	
	21	22	23	24	25	26	27	28	29	30	31	32	33	31	35	36	
	22	23	24	25	26	27	28	29	30	31	32	33	34	35	1 6	37	
	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	
	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	
Exceptional	25	26	27	28	29	30	31	32	32	34	35	36	37	38	39	40	

Boiler

Plate

My journey experiences:

• Avoid "Ready, Fire, Aim" -- Not here! Planning will help you.

• Write a multi-car strategy down – a starting point.

You will accumulate info for different cars as you progress

• Do not be afraid to change your strategy as you gain experience.

• Start with the least complicated car (don't to what I did!)

Develop an 8 car project strategy:

• There a	Should have	
1)	Scratch HO scale Drover Car (passenger car)	8
2)	Scratch HO scale Peek-a-boo Gondola	6
3)	Merit HO scale C St P M & O express car (passenger car) kit bash	5
4)	Scratch HO scale SOO 1926 Box car	7
5)	Detailed HO scale CNW Steam Caboose laser kit	4
6)	Detailed HO scale B&O wagon top boxcar resin kit	2
7)	Scratch On2 scale narrow gauge car	3
8)	Detailed HO scale CNW Auto Car resin kit	1

Pick interesting cars:

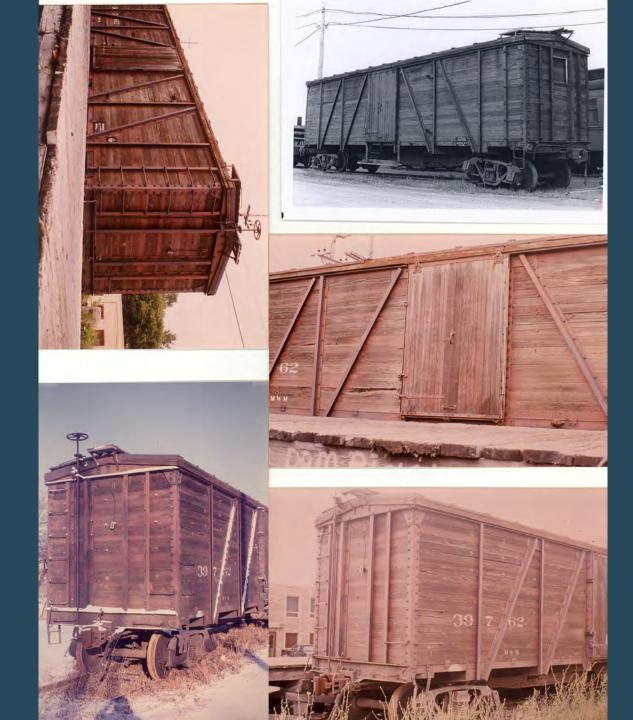
- You are going to invest time and money make it worthwhile
- Leverage off prior accomplishments
 - Narrow gauge truss frame
 - Brakes
 - Available parts
- Cars that match your current skill level.
- Pick cars you want to learn about.
- Pick something that is interesting to you.
- Something new to you or unique not available as a kit Kitbash?

Consider larger scales:

- HO is okay but S, On30 or O might be better choices
- Avoid Z or N You cannot get the necessary detail or complexity
- Easier detailing opportunities with larger scales
- You can see what you are doing!
- Large does not break so easily Details are delicate
- These cars will most likely sit in a display case in the end

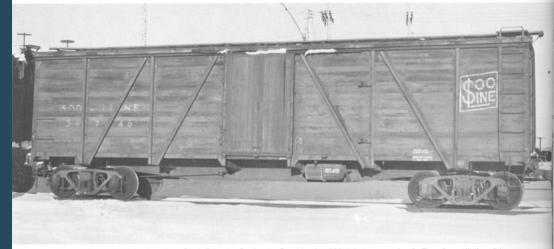
On each car project:

- Read about the car learn as much as you can
 - Accumulate pictures and facts
 - All angles of the car
 - Focus on details
 - Ask others for info
 - Use the web
 - Historical societies
- Knowledge is Power!
- All for a Better Result





Car X1372 was built as Soo Line 13516 in 1912. It is an example of a Type 1 boxcar, being a member of the first series of outside braced boxcars cars built for the Soo Line. Here it is shown in work equipment service as a Stores Department car used in moving company supplies. The car was retired in February, 1981 and sold to Interprovincial Steel in Regina for scrap in April, 1981. The photo was taken in June, 1980 at Shoreham by Stu Nelson.



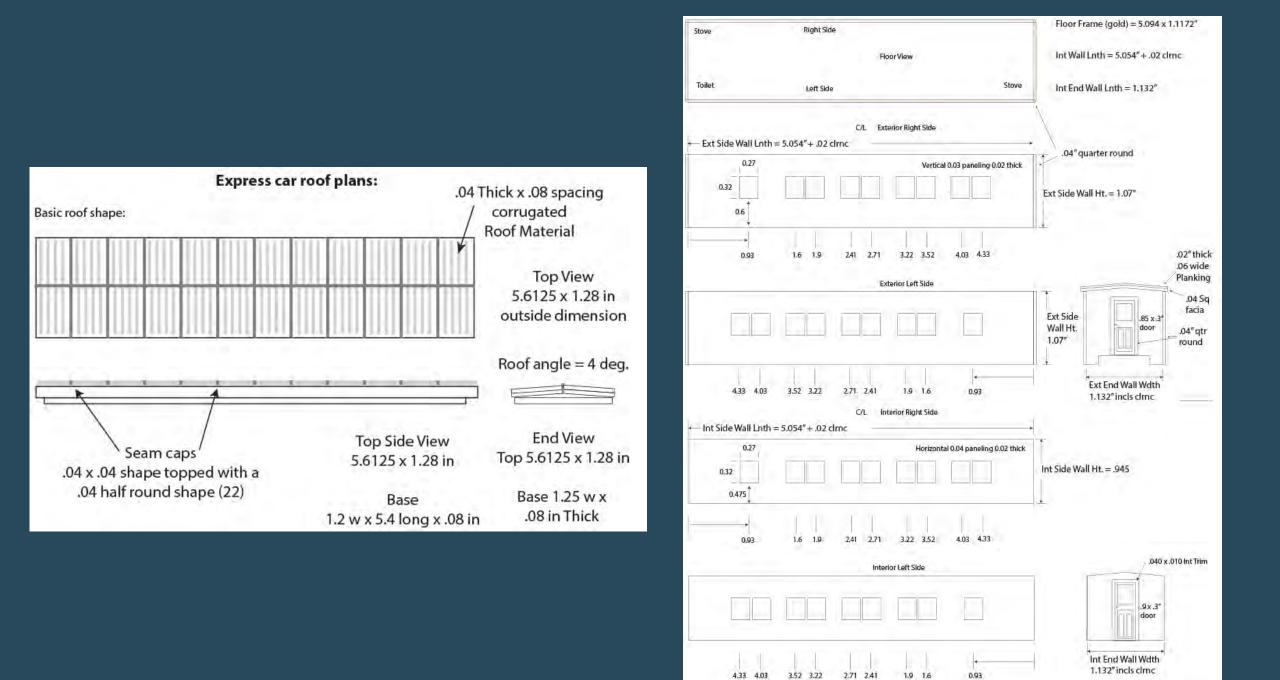
Car 39748 was built by American Car & Foundry Co. for the Soo Line in 1923. It is an example of a Type 2 car, distinguishable by its 5' doors, fishbelly underframe and wood ends. The side sills on all but the Type 1 (earliest) and Type 5 (latest) cars were narrow and "irregular," that is, with "Z" bar braces extending below the sills. *The photo was taken at North Fond du Lac, Wisconsin on December 29, 1966 by Larry Easton.*

18



On each car project:

- Draw or use plans from what you have learned
 - Plans are essential for construction points.
 - They help you get the car built correctly!
 - Pencil drawings are okay don't worry about CAD unless you are proficient at it.
 - Published plans are better yet!



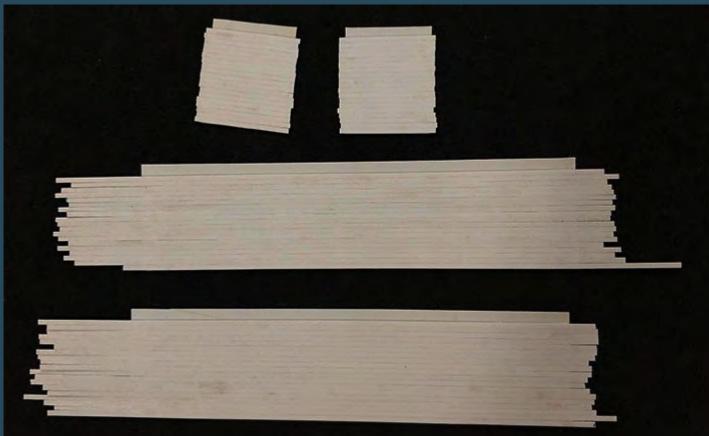
On each car project:

• Document, document, document as you progress!

- Count and log parts, vendors, etc.
- Scratch vs. commercial parts
- Take photos along the way it's easy with our cell phones just takes 10 seconds.
- Essential for interior details
- Necessary for the paperwork at the end of the project
- You have to tell your story to the judges that's your responsibility

Drover caboose Interior details: Seats, stoves, Toilet, sink, People, overhead bunks Floor & wall boards



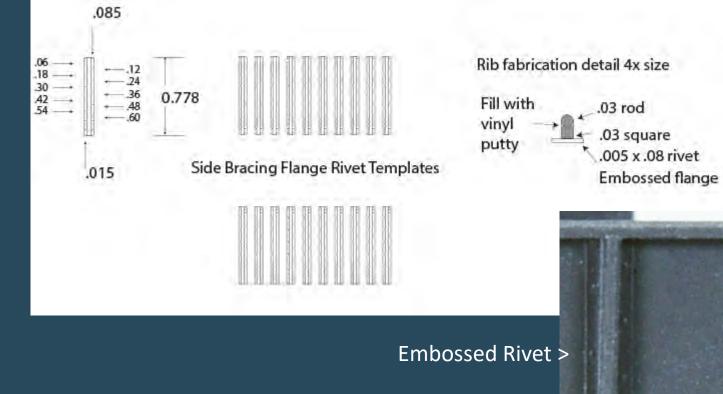


Soo outside braced Boxcar showing Individual board Construction on sides and ends

Take it slow – Step by step:

• Think of each challenge as a mini project

- Passenger seats
- Rivet embossing
- Side ribs
- Cutting windows
- Window frames
- Ladders



Gondola side ribs



Details added at this stage: Riveted ribs - Interior & Exterior Rivet decals Grabs - Brake chain Etched Brake platform Polling sockets Brake system

Details to be added later: Coupler lifts Couple lift chains Glad hands Interior load buffers Stirrups

Take it slow – Step by step:

• Think of each challenge as a mini project

- Passenger seats
- Rivet embossing
- Side ribs
- Cutting windows
- Window frames
- Talk to others for ideas
 - Tar paper roofs David Leider, MMR[™]
 - Grain embossing The late Don Cook, MMR[™]
 - Cutting windows Steve Miazga
 - Adhesives & history David Crement, MMRTM

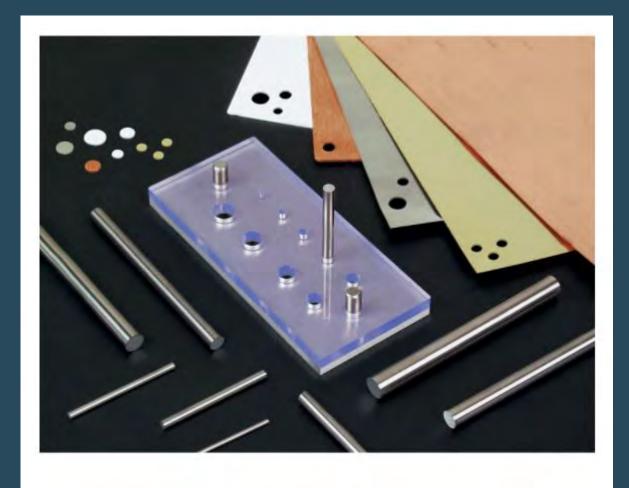
Embossing grain in styrene 52 T.P.I razor saw blade >

1

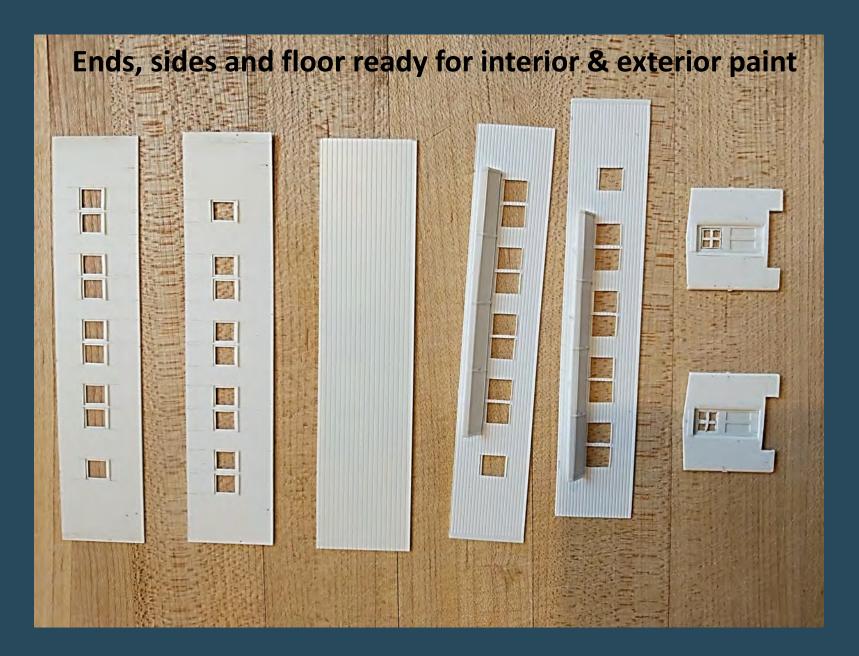
Tar paper roof: Tissue paper Formula 560 Canopy glue

Windows: I did not have the skill to cut them square! Steve Miazga suggested hand carving with a small X-Acto knife.





Windows tip: Sandwich .005 clear styrene between the interior & exterior walls.



David Crement:

• Drill a dimple in a chunk of machine steel for CA

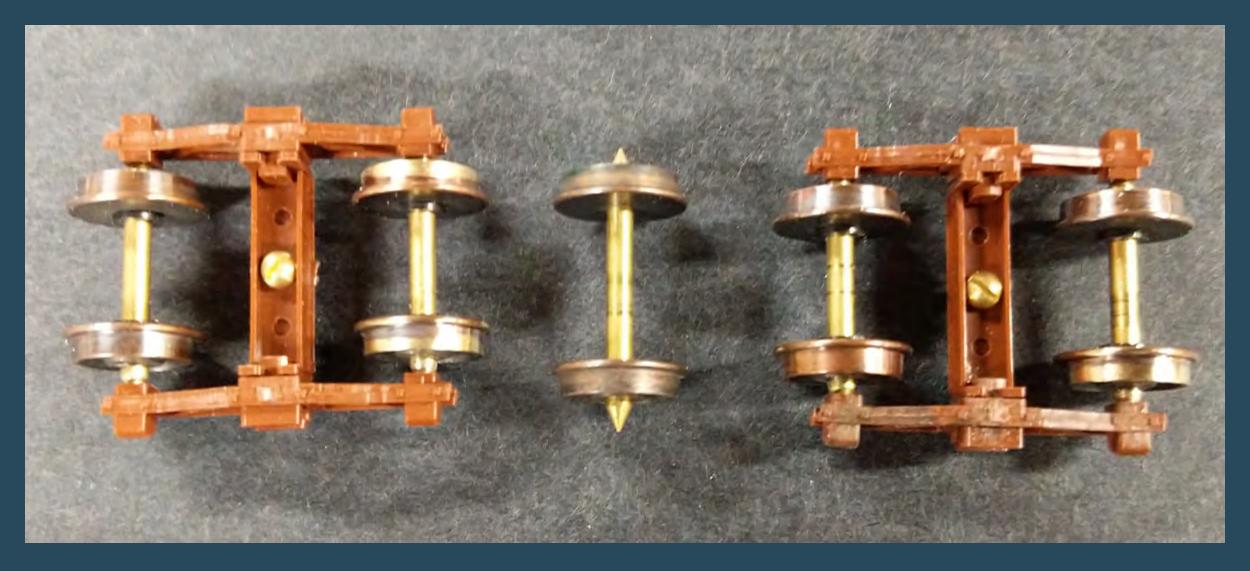
• Clean with acetone



Take it slow – Step by step:

- Think of each challenge as a mini project
 - Rivet embossing
 - side ribs
 - Cutting windows
 - Window frames
- Talk to others for ideas
 - tar paper roofs David Leider
 - grain embossing The late Don Cook
 - Cutting windows Steve Miazga
 - Adhesives & history David Crement
- Think outside the box

O scale 2 foot gauge 20" wheels made from HO scale 36" wheels

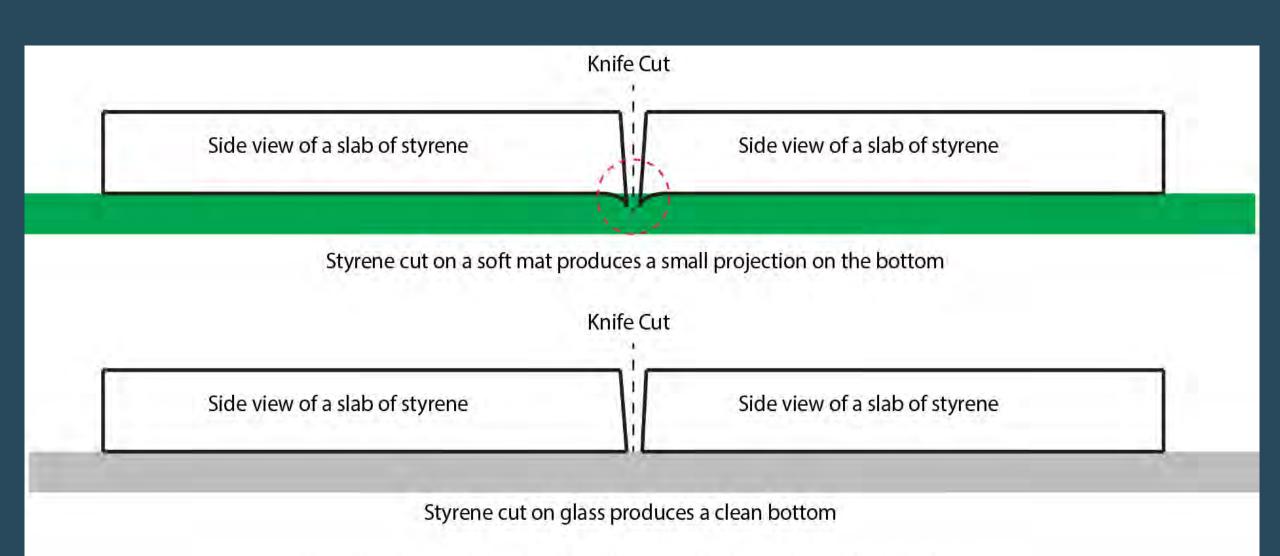






Take it slow – Step by step:

- Contemplate possible solutions No ideas? Sleep on it!
- Construction jigs make the difference especially repetitive pieces.
- Make drilling patterns grab irons, etc.
- Save the fragile stuff for last Stirrups, brake wheels, Stove Pipes, etc.....
- Measure 3 times, cut once & then sand to fit. Cut on a glass plate.



Note: Need to sand the chamfer off created by the wedge of the knife blade

Take it slow – Step by step: Finishing

- Prime your model before painting It makes it easier to spot defects.
 - Allow the primer to dry a week avoid bleed through.
- Carefully patch and fill cracks, joints etc. with Dap Vinyl patch.
 - Use the tube style package it lasts longer than the tubs.
- Allow your finish coat to dry for a week
- Prepare a smooth surface for decals
 - Pledge vinyl floor coat Ammonia for cleaning your airbrush
 - Glosscote, Clear gloss, etc.





Take it slow – Step by step: Finishing

- Weather your model for realism
 - Use your research photos
 - Road spray ends and underframe side sills
 - Faded paint blistered paint
 - Roof dirt
- Pan pastels, airbrush, thin paints
- Small amounts layered don't over do it
- Air brush a top protective coat with dull cote 50-50 diluted
 - Mask the windows!
- Photograph your masterpiece!

- Optivisor & a good bench light
- Touch and Flow applicator
- Wine corks & needles
- Dental picks ask your dentist!
- X-Acto knives small, large, custom
- #2, 11, 17 & 17a blades fine tip & chisel lots of 'em.
- Single edge razor blades
- Tweezers, fine and small tipped also reverse tweezer clamps
- 6" metal scale with 0.01" markings
- NMRA scale ruler
- Digital caliper
- Hole punch holes, clearing material, washers, disks, plates, etc.
- Smooth jaw needle nose plyers bending wire
- The Chopper
- Xuron rail nipper

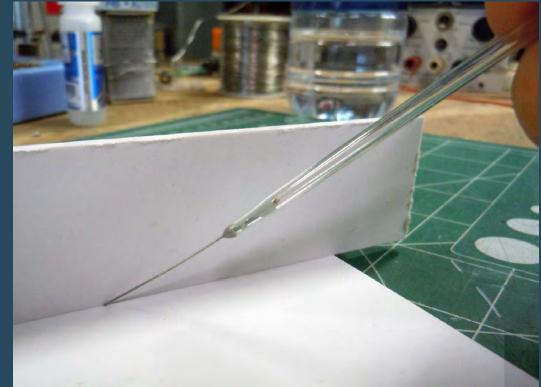
- Three ½ inch sq. tool steel blanks & clamps mini bending brake for styrene, brass, aluminum, etc.
- Glass plate for a cutting surface general flat surface
- Sanding wands, sticks and pads
- Sanding Fixture right angle ends
- Norious numbered drill sets, 80-60, 60-40 (extra small number drills)
- Pin vise sets (make sure the smallest pin vise tightens on a #80 drill)
- Drill and tap set #2-56 minimum
- Clamps, rubber bands, magnets
- Airbrush system, paint booth with exhaust vent, respirator mask – N95 with a vent
- Steel weights
- Downflow airbrush
- Only to mention a few



Touch 'n Flow

Don't fill it too much $-\frac{1}{2}$ inch

Don't push it backwards



- Optivisor
- Touch and Flow

• Wine corks & needles for CA

- Dental pick tools ask your dentist!
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<u>CA applicator</u>

Various needles stuck in corks with the eyes ground or cut off

CA puddle

Drill a dimple in some tool steel to hold CA – clean with acetone.





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- Touch and Flow
- Wine corks & needles
- Dental picks ask your dentist!
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Bending Brake

Clamp .005 styrene, Brass or Aluminum between 2 tool steel blanks. Use the third to bend the material.



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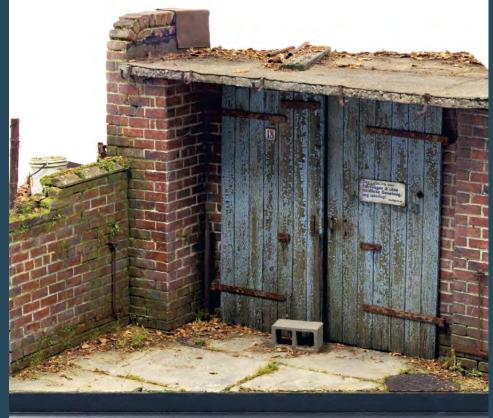
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Adhesives:

- MEK Plastics
- 10x or equivalent very aggressive do not use on .005 styrene
- CA super glue thin and thick sand styrene before using
- Formula 560 canopy cement dries crystal clear
- Scotch transfer tape attaching dissimilar materials wood/plastic/metal etc
- Arlene's tacky glue attaching dissimilar materials wood/plastic/metal etc
- Plastruct Plastic Weld Acrylics & styrene DO NOT USE WITH THE TOUCH 'N FLOW
- Woodland Scenics Accent Cement attaching dissimilar materials wood/plastic/nylon/metal etc
- Plybond Contact cement
- Carpenter's yellow glue wood
- Dap vinyl wall patch for filling and repair get the tube style container

References: Modeler's Annual – back issues available – timeless! https://www.finescalerr.com/





WINTER 2014 \$19.99 U.S./ \$23.99 FOREIGN

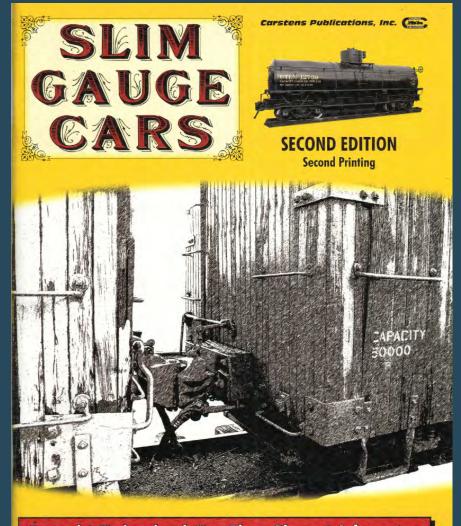


DECEMBER 2013 RUSS REINBERG, EDITOR AND PUBLISHER

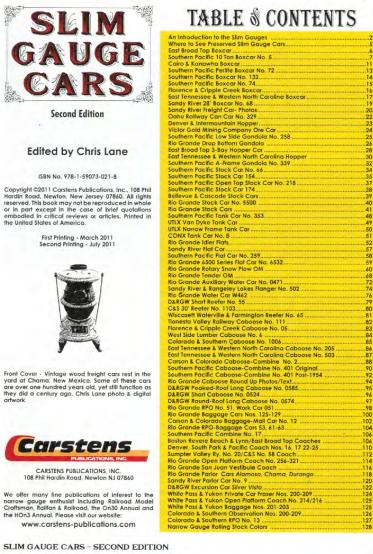
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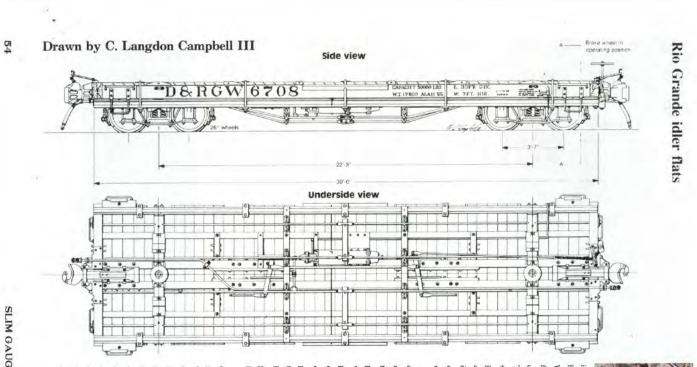
References: Slim Gauge Cars, 2nd Edition by Carstens Publications



Revised & Updated with New Plans, Photos & Information



References: Slim Gauge Cars, 2nd Edition by Carstens Publications



In existence before that group was thought to have been converted and numbered in 1957; When I examined the remaining idler cars, J forund the conversions to follow two slightly different patterns in the workmanship different patterns in the workmanship rant makes sense at first, except that some of the low-numbered idler boxcars some of the low-numbered idler boxcars presumably converted in 1957, resemble the presumably converted in 1957, resemble the craftsmanship done on the first 25 stock cacars (6725-6774) that exist are clearly the idlers, while the rest of the second series o idlers are clearly that exist are clearly the work of a different crew of car men.

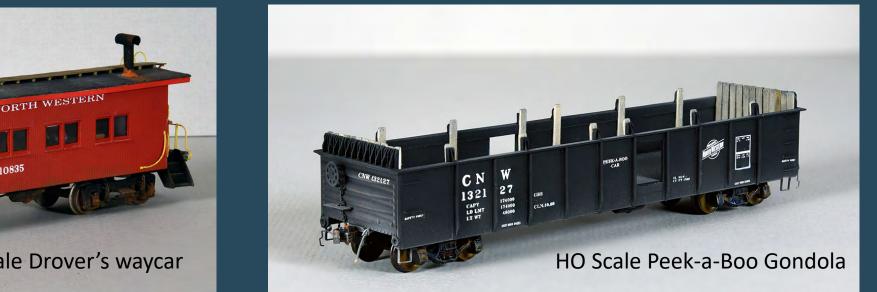
Each car is unique in its details. Some ars have features that are lost or removed in others. The serious modeler should try o find photographs of both sides of the varticular car being modeled to supply him in the details unique to that car. Points to any special attention to are the deck and it's condition, type of retainer valve used, cut if stubs of boards on boxcar idlers, beam nockets for the side and end trusses and the position and condition of the clamps nolding the rail to the side sill. Many of these hates slipped out and the clamp has worked hates snipped out and the clamp has worked

The idlers were painted a bright iron vide red with white lettering. John Maxwell oted that the D&RGW called this color freight Car Red" and that he matched it ith a S0-S0 mixture of Floquil Caboose ed and Boxcar Red. Keep in mind that the ed tended to darken with age except where ne weathering processes caused the paint urface to chalk. In these areas, the paint urned flat and a light brown iron oxide hade on undisturbed surfaces. Most of the aving flaked off and left the silvered wood urface unprotected.

SLIM GAUGE CARS - SECOND EDITION

Useful References:

- Modeler's Annual back issues available timeless! <u>https://www.finescalerr.com/</u>
- *Slim Gauge Cars, 2nd Edition* by Carstens Publications
- Railroad Model Craftsman Essential Freight Car series by Ted Culotta over 30
- http://www.steamerafreightcars.com/modeling/models/culotta/culottamain.html
- <u>http://www.steamerafreightcars.com/modeling/parts/partsmain.html</u>
- <u>Tichy and https://sanjuandetails.com/</u> Grantline details
- Your favorite railroad Car Roster books
- Historical societies
- Various photo journals
- The INTERNET
- Other modelers..... Don't be afraid to ask.

















We are artists – give it a try! You will get hooked!

Always remember....

Model Railroading is FUN!

That's my story, the rest is up to you!